

HYBRID ULTRASONIC FLOWMETER <Duosonics> (Pulse Doppler method + Transit Time method)

I DATA SHEET I

This meter is the world's first non-intrusive type ultrasonic flowmeter utilizing Pulse Doppler method along with Transit Time method. It enables measurement of velocity profile directly resulting in high accuracy. This makes it suitable for undeveloped flow and for short straight pipes. Pulse Doppler method requires reflectors in the liquid and is utilized on opaque liquids while Transit Time method requires ultrasound penetration and is ideal for clean liquids. The new hybrid technology utilizes both methods in a complementary fashion thus enabling a wider range of applications than it is possible now. In addition, thanks to Fuji's new state-of-the-art algorithm, either method can be automatically switched to accommodate for varying fluid conditions such as concentration of particles and/or air bubbles and flow velocity.

FEATURES

- 1. Automatic switchover function between Pulse Doppler method utilizing ultrasound reflection and Transit Time method utilizing ultrasound penetration
 - · Applicable to various kinds of liquids with/without air bubbles and/or solid particles
 - Applicable to liquid flow that changes in nature frequently or periodically
- 2. High-accuracy non-intrusive (non-contact) volumetric flow rate measurement of liquid flow in closed pipes.
 - Accuracy of 0.5% to 1% (depending on the measuring mode and pipe size)
 - Clamp-on sensor
- 3. Direct measurement of velocity profile in case of Pulse Doppler method
 - High accuracy of 0.5% to 1% (correction coefficient unnecessary)
 - Applicable to undeveloped flow (short straight pipe)
 - Applicable to flow hovering in the transitional region between laminar flow and turbulent flow
- 4. High speed response: 0.2sec (pulse Doppler method)/ 0.5sec (transit time method)
- 5. Real time monitoring of velocity profile by PC in case of Pulse Doppler method (option)
- 6. Dual-path option improves performance

SPECIFICATIONS

Operational specifications

System configuration:

The system is composed of one/two detectors (Model: FSW) and one Flow transmitter (Model: FSH), realizing single-path/two-path measurement.

Hybrid mode or transit time mode is selectable.

In case of hybrid mode, ether Pulse Doppler method or transit time method is automatically selected depending on conditions of measured liquid and magnitude of velocity.

Fuji Electric Systems Co., Ltd.

FSH, FSW, FLY







(FSW)

propagate.	
Air bubble quantity:	Pulse Doppler method: 0.02 to
	15% of volume at 1 m/s
	Transit time method: 0 to 12%
	of volume at 1 m/s
Fluid temperature:	-40 to +100°C (FSW12), -40 to
	80°C (FSW21, FSW40,FSW50)

Application: Uniform liquid in which ultrasonic waves can

Applicable flow pipe:

Material:

Pipe size:

Liner:

Type of flow: Pulse Doppler method: axisymmetric flow in a filled pipe. Transit time method: well-de-

veloped turbulent or laminar flow in a filled pipe.

Plastics (PVC, FRP, etc.) or Metals (carbon steel, SS, copper, aluminum, etc.) 50 to 1000 mm

(inside diameter) Tar epoxy, mortar, etc. Straight pipe length: Typically 10D for upstream and 5D for downstream. Refer to JEMIS-032 in detail.

> (Note) JEMIS: Japan Electric Measuring Instruments Manufactures' Associations Standard

Velocity: Hybrid mode: 0 to ±0.3 -- ±Maximum Velocity (depending on pipe diameter) (Note) Maximum measurement range in Hybrid mode (see page 4)

Transit time mode: 0 to ±0.3 --- ±32 m/s

Power supply:

100 to 240 Vac+10%/-15%, 50/60Hz or 20 to 30 Vdc

> EDS6-132b Date Jan. 31, 2006

FSH, FSW, FLY

Signal cable:	Single-path system : A pair of RF co-axial cables for ultrasound sig- nals and a three-core shield cable for tempera- ture sensor, Two-path system: Two pairs of RF co-axial	I
	cables for ultrasound signals and a three-core shield cable for temperature sensor,	
	Maximum cable length: 150m	
	Temperature range : 80°C	
Environment	Non-explosive environment without direct	
	sunlight, corrosive gas and heat radiation	
Ambient tem	perature:	
	-10 to +50°C for flow transmitter,	
	-20 to +80°C for detector	
Ambient hum	nidity:	
	95%RH or less for flow transmitter, 100%RH or less for detector	•
Grounding:	Class D (less than 100 ohm)	
Arrester:	Surge absorbers for outputs and power supply	
	incorporated as standard	

Performance specifications

Accuracy :

Pulse Doppler method :

Pipe size (inside diameter)	Velocity	Accuracy
ø50mm to ø100mm	1.5 m/s to	±0.5% of rate
(Detector FSWS12)	Max. Velocity (Note)	
	0 m/s to 1.5 m/s	±0.0075m/s
ø100mm to ø1000mm	1 m/s to	±1.0% of rate
(Detector: FSWS21,40,50)	Max. Velocity (Note)	
	0 m/s to 1 m/s	±0.01m/s

(Note) Maximum velocity is depend on a pipe diameter. See Maximum measurement range in Hybrid mode (page 4).

Transit time method :

Pipe size (inside diameter)	Velocity	Accuracy
ø50mm to ø300mm	2 to 32 m/s	±1.0% of rate
or less	0 to 2 m/s	±0.02m/s
ø300mm to ø1000mm	1 to 32 m/s	±1.0% of rate
	0 to 1 m/s	±0.01m/s

Response time:

	Pulse Doppler method:	0.2sec
		(depending on pipe
		diameter and mea-
		suring condition)
	Transit time method:	0.5sec
Power consu	mption:	
	20W or less	
Short-term th	ermal stability:	
	140°C, 30 min (FSWS12	<u>2),</u>
	100°C, 30 min (FSWS21	, FSWS40, FSWS50)

Functional specifications

Analog output:4 to 20 mAdc (1 point) Max. load resistance: 1k ohm Digital output: +total, -total, alarm, acting range, flow switch or total switch -- arbitrarily selectable Mechanical relay contact: 1 point with socket (replaceable) Normally closed/open selectable Capacity:240 Vac/30 Vdc, 1 A Total pulse: less than 1 p/s (Pulse width: 50, 100 or 200 ms selectable) Transistor open collector: 2 points Capacity: 30 Vdc, 0.1 A Normally off/on selectable Total pulse: less than 1000 p/s (Pulse width: 0.5, 1, 2, 5, 10, 20, 50, 100 or 200 ms selectable) Communication interface: RS-232C equivalent / RS-485 (selectable) Number of connectable units: one (RS-232C)/ up to 31 (RS-485) Baud rate: 9600/19200/38400 bps selectable Parity: none/odd/even selectable Stop bit: 1 or 2 bits selectable Distance: up to 15 m (RS-232C)/up to 1k m (RS-485) Data: velocity, flow rate, +total, -total, status (standard), velocity profile (option) **Display device:** Graphic LCD (number of pixels: 240x64) with back light, **Display language:** Japanese, English, French, German or Spanish selectable Velocity/Flow rate display: Display of velocity and/or flow rate with flow direction Data: up to 10 digits (decimal point to be counted as 1 digit) Unit: Metric/English system selectable

	Metric system	English system
Velocity	m/s	ft/s
Flow rate	L/s, L/min, L/h, L/d, kL/h, ML/d, m³/s, m³/min, m³/h, m³/d, km³/d, Mm³/d, BBL/s, BBL/min, BBL/h, kBBL/d, MBBL/d	ft³/s, ft³/min, ft³/h, Mft³/d, gal/s, gal/min, gal/h, Mgal/d, BBL/s, BBL/min, BBL/h, BBL/d, kBBL/d, MBBL/d

Note: "gal" means US gal.

Total display: Display of forward or reverse total

Data: up to 10 digits (decimal point to be counted as 1 digit)

Unit:	Metric/En	iglish	system	se	lectabl	е
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	Metric system	English system
Total	mL, L, m³, km³, Mm³, mBBL, BBL, kBBL	ft³, kft³, Mft³, gal, kgal, mBBL, BBL, kBBL, ACRf

Configuration:

Fully configurable on keyboard by menu-driven
software

Zero adjustment:

Set zero/Clear available. (transit time method)Damping: 0 to 100s (every 0.1s) configurable for analog output and display

Low flow cut off:

0 to 5 m/s configurable

Alarm:	Hardware fault/process fault can be tied to	Acoustic c
	digital output	
Burnout:	Analog output: Hold/Upper limit/Lower limit/ Zero/Not-used selectable	Material:
	Total: Hold/Count selectable	
	Timer: 0 to 900s (every 1s) configurable	Sensor cat
Bi-directional	range:	
	Forward and reverse ranges configurable inde- pendently	
	Hysteresis: 0 to 20% of working range configurable	
	Working range applicable to digital output	
Auto-2 range		
Auto-2 range.		Tomporate
	Forward 2 ranges configurable independently Hysteresis: 0 to 20% of working range configurable	Temperatu
	Working range applicable to digital output	
Flow switch:	Lower and upper switching points configurable independently	
	Acting point applicable to digital output	
Total switch:	+total switching point configurable	
	Acting point applicable to digital output	
		Dimension
Physica	l specifications	
Enclosure pro	otection:	

 Flow Transmitter: IP67,

 Detector: IP67

 Mounting:
 Flow Transmitter: wall mount

 Detector: clamped on pipe surface

Conditions on straight pipe

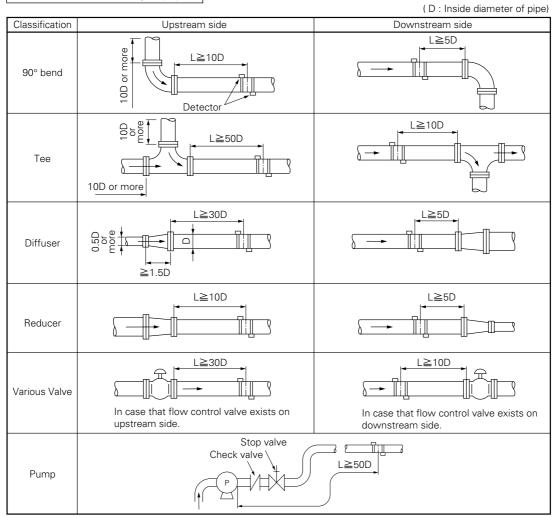
Acoustic coupler:

Silicon compound (RTV) Flow Transmitter: aluminum alloy Detector: PBT for housing, aluminum alloy for frame and SS for fastening belt ble(FLY6): RF coaxial cable (double shielded) External sheath: Black flame-resistant vinyl External diameter: About 7.3 mm Terminal treatment: Water-resistant BNC connector (detector side), M3.5 amplifier terminal (Flow Transmitter side) Weight: About 90 g/m ture sensor cable(FLY7): 3-core shield cable External sheath: Gray flame-resistant vinyl External diameter: About 6.9 mm Terminal treatment: Round waterproof connector (detector side), M3.5 amplifier terminal (Flow Transmitter side) Weight: About 56 g/m ns: Flow Transmitter : H240 x W247 x D134 mm Detector: H70 x W57 x L360 mm (FSWS12) H72 x W57 x L540 mm (FSWS21)

H82 x W71 x L258 mm (FSWS50)
Mass: Flow Transmitter: 5 kg
Detector: 1.7 kg (FSW(S21))

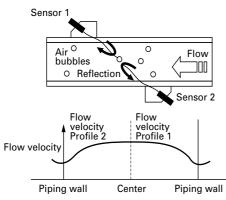
Detector: 1.7 kg (FSWS12), 1.9 kg (FSWS21), 5 kg (FSWS40), 1.5 kg (FSWS50)

H90 x W85 x L640 mm (FSWS40)



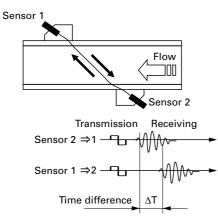
Measurement principle

- <Pulse Doppler method>
- Ultrasound pulses are transmitted into a liquid, and ٠ flow velocity profile is found and the flow rate is measured by using the characteristics that Doppler frequency of the echo from reflectors such as air bubbles and particles in the liquid changes according to flow velocity.



<Transit Time method>

• Ultrasound pulses are propagated slanted both from the upstream and downstream, and flow rate is measured by detecting the time difference generated with the flow.



Maximum measurement range in hybrid mode

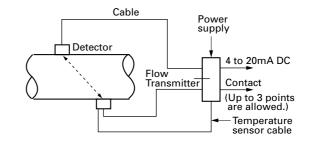
<Maximum measurable flow velocity>

When stainless steel is selected as pipe material, nominal wall thickness is Sch20s, and the fluid is water

			ow verocity2	Unit: m/s		(infunitineas		Unit: m ³ /h
Caliber	FSWS12	FSWS21	FSWS40	FSWS50	FSWS12	FSWS21	FSWS40	FSWS50
50A	6.04				48.5			
65A	4.99				67.8			
80A	4.40				81.8			
90A	3.92				97.1			
100A	3.45	6.95			110.2	222.0		
125A		5.86				279.2		
150A		5.04				343.2		
200A		3.96	7.59			462.8	887	
250A			6.26				1,146	
300A			5.32				1,404	
350A			4.82				1,572	
400A			4.25				1,831	
450A			3.80				2,091	
500A			3.54	3.54			2,393	2,393
550A				3.14				2,587
600A				2.89				2,850
650A				2.69				3,067
700A				2.50				3,325
750A				2.34				3,590
800A				2.19				3,839
850A				2.07				4,112
900A				1.95				4,357
1000A				1.76				4,852

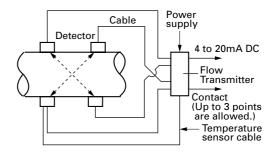
Block diagram

(1) Single path system (Z method)

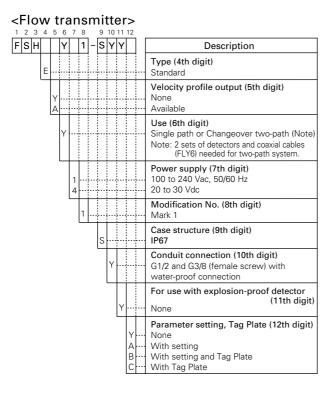


(2) 2-path system (Z method)

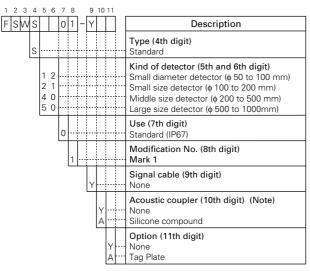
<Maximum measurable flow rate>



CODE SYMBOLS



<Detector>



(Note) Select silicone compound (A) for acoustic coupler in ordinary cases. Silicon compound is supplied in a tube (150g). If one or more detectors one ordered, silicon compound may be selected onece every 5 orders or so.

<Signal cable>

F

2	2 3	4	5	6	7	8	-	
L	- Y	1				1		Description
		6						Kind of cable (4th digit) Coaxial cable (for ultrasonic sensors) Three-core cable (for temperature sensor)
			0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1 2 2 3 3 4 4 5 5 6 6 7 7 8 8 9 9 0 1 2 3 4	05050505050505000	 		Cable length (5th to 7th digit) 5m 10m 15m 20m 25m 30m 35m 40m 45m 50m 55m 60m 65m 70m 75m 80m 85m 90m 95m 100m 110m 120m 130m 140m 150m Length in m to be designated with 3 digits
						1		Modification No. (8th digit) Mark 1

Loader software for PCs

Equipped as standard

- Works on PC/AT compatible machines.
- Operation on PC98-series machines (NEC) cannot be guaranteed.
- Operation on self-made PCs or shop-brand PCs cannot be guaranteed.
- Major functions: Setting/changing of various parameters
 for the main unit

If no flow velocity profile output is selected, the following functions are not available. "Detailed setting" and "flow velocity profile display" in pulse Doppler measurement

"Detailed setting" and " receved signal dis-

play" in Transit time measurement

- O/S: Windows2000/XP
- Memory requirement: 128MB or more
- Disk unit: Windows2000/XP-compatible CD-ROM drive
- Hard disk drive capacity: Free space of 52MB or more
- Note: PC loader communication cable (type ZZP*FSH TK4H6253, Specifications: D-sub 9 pin receptacle, cable length 3m) is separately required.

Detector frame installation fixture

Installation fixture is provided to facilitate the positioning of the frame to the piping.

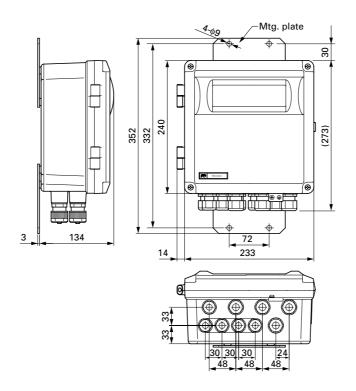
Select a desired type from the following according to the detector to be used.

Туре	Applicable detector
ZZP*FSW TK7M7071C1	FSWS12
ZZP*FSW TK7M7071C2	FSWS21
ZZP*FSW TK7M7071C3	FSWS40

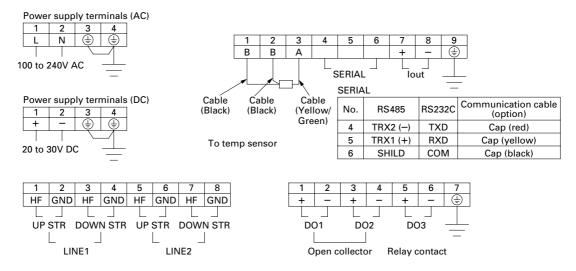
Note: The installation fixture cannot be used for detector type FSWS50, which is not provided with a frame.

OUTLINE DIAGRAM (Unit:mm)

<Flow transmitter (type: FSH)>



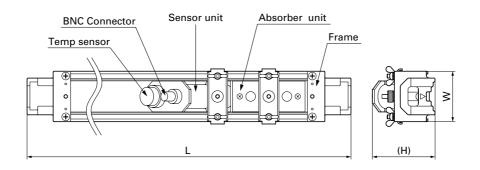
CONNECTION DIAGRAM

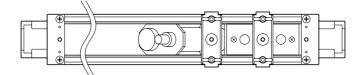


* Use LINE1 terminals in case of single measuring path.

OUTLINE DIAGRAM (Unit:mm)

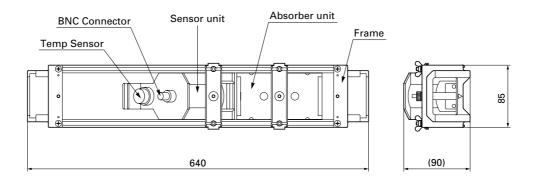
<Detector (type: FSWS12, 21)>

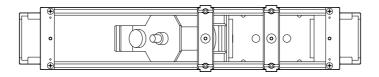




Туре	Pipe size (mm)	L	н	w
FSWS12	φ50 to φ100	360	70	57
FSWS21	φ100 to φ200	540	72	57

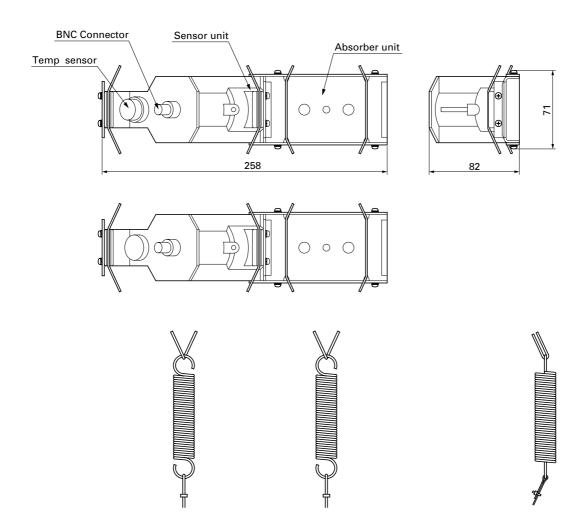
<Detector (type: FSWS40)>



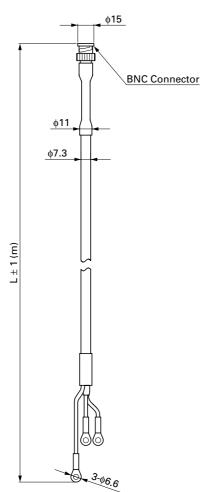


OUTLINE DIAGRAM (Unit:mm)

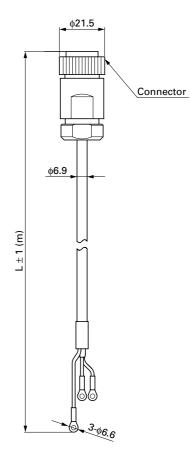
<Detector (type: FSWS50)>



<Signal cable (type: FLY6)>



<Signal cable (type: FLY7)>



L: According to the designation of the 5th, 6th, and the 7th digits of the Code Symbols.

SCOPE OF DELIVERY

• Flow transmitter (Type: FSH):

Flow transmitter CD-ROM (Instruction manual, Loader software)

- Detector (Type: FSW): Sensor unit Mounting belt Silicon compound (option)
- Signal cable (Type: FLY6): Cable (2 wires)
- Signal cable (Type: FLY7): Cable for temperature sensor (1)

ITEMS DESIGNATED ORDERING

- Flow transmitter code symbols
- Detector code symbols
- Signal cable code symbols

<Parameter specification table>

No.	b. Setting item		Settable range	Initial value	Settable value	
1		Outer diameter	10.00 to 6200.00mm (0.393 to 244.100 inch)	60.00mm (2.362 inch)	[mm, inch]	
2		Pipe material	12 menus Pipe S.V. : 1000 to 3700m/s (3280 to 12140 ft/s)	PVC	Carbon steel, Stainless steel, PVC, Copper, Castiron, Aluminum, FRP, Ductileiron, PEEK, PVDF, Acrylic Others (Sound velocity : [m/s, ft/s])	
3	Ping specification	Wall thickness	0.10 to 100.00mm (0.003 to 3.940 inch)	4.00mm (0.157 inch)	[mm, inch]	
4		Lining material	8 menus Lining S.V. : 1000 to 3700m/s (3280 to 12140 ft/s)	No lining	No lining, Tar epoxy, Mortar, Rubber, Teflon, Pyrex glass, PVC, Others (Sound velocity : [m/s, ft/s])	
5		Lining thickness	0.01 to 100.00mm (0.000 to 3.940 inch)	-	[mm, inch]	
6	<u> </u>	Kind of Fluid	17 menus Fluid S.V. : 500 to 2500m/s (1641 to 8203 ft/s) Kinematic viscosity : 0.001 to 999.9999 x 10 ⁻⁶ m ² /s (0.0107 to 10763.9088 x 10 ⁻⁶ ft ² /s)	Water	Water, Seawater, DIST. water, Ammonia, Alcohol, Benzene, Bromide, Ethanol, Glycol, Kerosene, Milk, Methanol, Toluol, Lube oil, Fuel oil, Petrol, Others (Sound velocity : [m/s, ft/s]) (Kinematic viscosity [x10 ⁻⁶ m²/s, ft²/s])	
7		Range unit	19 menus	m/s (ft/s)	m/s, L/s, L/min, L/h, L/d, kL/d, ML/d, m ³ /s, m ³ /min, m ³ /h, m ³ /d, km ³ /d, Mm ³ /d, BBL/s, BBL/min, BBL/h, BBL/d, KBBL/d, MBBL/d, (ft/s, ft ³ /s, ft ³ /min, ft ³ /h, ft ³ /d, kft ³ /d, Mft ³ /d, gal/s, gal/min, gal/h, gal/d, kgal/d, Mgal/d, BBL/s, BBL/min, BBL/h, BBL/d, kBBL/d, MBBL/d)	
8		Range type	4 menus	Single	Single, Auto 2, Bi-dir, Bi-dir Auto 2	
9	ng	Full scale or Full scale 1	In terms of flow velocity 0.00 … ±0.30 to ±32.00m/s (±0.98 to ±104.98 ft/s)	2.00m/s (6.56 ft/s)	[]	
10	ut settin	Full scale 2	In terms of flow velocity 0.00 … ±0.30 to ±32.00m/s (±0.98 to ±104.98 ft/s)	4.00m/s (13.12 ft/s)	[]	
11	utp	Range HYS.	0.00 to 20.0%	10.00%	%	
12	0	Output limit LO.	-20 to 0%	-20%	%	
13		Output limit HI.	100 to 120%	120%	%	
14		Output burnout 5 menus Hold	Hold	Not use, Hold, Upper, Lower, Zero		
15		Burnout timer	0 to 900sec	10sec	Sec	
16	-	Rate limit	0.00 to 5.00m/s (0.00 to 16.40 ft/s) in terms of flow velocity	0.00m/s (0.00 ft/s)	[]	
17		Rate limit timer	0 to 900sec	Osec	sec	
18	Damping		0.0 to 100.0sec	5.0sec	sec	
19	Display setting	1 : Display kind	7 menus	Flowrate (m ³ /s)	Flow velocity, Flowrate, Total forward, Total reverse, F : Total pulse, R : Total pulse, Flow rate (%)	
20		2 : Display kind	7 menus	Flow velocity (m/s)	Flow velocity, Flowrate, Total forward, Total reverse, F : Total pulse, R : Total pulse, Flow rate (%)	
21	Low flow cut		0.00 to 5.00m/s (0.00 to 16.40 ft/s) in terms of flow velocity	0.01m/s (0.03 ft/s)	[]	

No.	o. Setting item		Settable range	Initial value	Settable value	
22		Total mode	3 menus	Total stop	Total stop, Total run, Total reset	
23		Total unit	8 menus	mL	mL, L, m ³ , km ³ , Mm ³ , mBBL, BBL, kBBL, ft ³ , kft ³ , Mft ³ , kgal, gal, mBBL, BBL, kBBL, ACRF	
24		Total rate	0.000 to 999999.999	0.000	[]	
25		F : Total preset	0.000 to 99999999999999	0.000	[]	
26	Total	F : Total SW	0.000 to 99999999999999	0.000	[]	
27		R : Total preset	0.000 to 99999999999999	0.000	[]	
28		R : Total SW	0.000 to 99999999999999	0.000	[]	
29		Output burnout	2 menus	Hold	Not use, Hold	
30		Burnout timer	0 to 900sec	10sec	sec	
31		Pulse width 1	3 menus	50ms	50, 100, 200	
32		Pulse width 2	9 menus	50ms	0.5, 1.0, 2.0, 5.0, 10.0, 20.0, 50.0, 100.0, 200.0	
33	switch	Flow sw high	In terms of flow velocity 0.00 to ±32.00m/s (0.00 to ±104.98 ft/s)	0.00m/s	[]	
34	Flow sw	Flow sw low	In terms of flow velocity 0.00 to ±32.00m/s (0.00 to ±104.98 ft/s)	4.00m/s	[]	
35		Flow sw HYS.	0 to 20%	10%	%	
36		Output DO1	15 menus	Not use	Not use, Signal error, F : Total pulse, R : Total pulse, F : Total alarm, R : Total alarm, F : Total overflow, R : Total overflow, Flow SW high, Flow SW Low, Full scale2, AO range over, Pulse range over, R : Flow direction, Device error	
37		Mode DO1	2 menus	Normal	Normal, Reverse	
38	Status output	Output DO2	15 menus	Not use	Not use, Signal error, F : Total pulse, R : Total pulse, F : Total alarm, R : Total alarm, F : Total overflow, R : Total overflow, Flow SW high, Flow SW Low, Full scale2, AO range over, Pulse range over, R : Flow direction, Device error	
39		Mode DO2	2 menus	Normal	Normal, Reverse	
40		Output DO3	15 menus	Not use	Not use, Signal error, F : Total pulse, R : Total pulse, F : Total alarm, R : Total alarm, F : Total overflow, R : Total overflow, Flow SW high, Flow SW Low, Full scale2, AO range over, Pulse range over, R : Flow direction, Device error	
41		Mode DO3	2 menus	Normal	Normal, Reverse	

FSH, FSW, FLY

No.		Setting item		Settable range	Initial value	Settable value		
42		System unit		2 menus	Metric	Metric, English		
43		Language		5 menus	English	Japanese, English, German, French, spanish		
44			COM. speed	3 menus	38400BPS	9600BPS, 19200BPS, 38400BPS		
45		шо	COM. parity	3 menus	None	None, Even, Odd		
46	еШ		_	-	COM. stop bit	2 menus	1 bit	1 bit, 2bits
47	γs		Serial method	2 menus	RS232C	RS232C, RS485		
48	S		Station No.	31 menus	1	1 to 31		
49		suremant mode	Measurement mode	2 menus	1 Path	1 Path, 2 Path		
50	Measur	Measuremant mode	AO Definition	3 menus	Line 1	Average, Line 1, Line 2		
51		Sensor Type		4 menus	FSW12	FSW12, FSW21, FSW40, FSW50		

Note1: When total pulse output has been selected for DO1, DO2 or DO3 specify total pulse value and total pulse width so that conditions 1 and 2 shown below are satisfies.

Condition 1: $\frac{\text{Flow span-1*}[m^3/s]}{\text{total pulse value*}[m^3]} \leq 1000 \text{ [In the case of DO1 and DO2]} \\ 1 \text{ [In the case of DO3]}$

 $\label{eq:condition2} \mbox{Condition 2: } \frac{\mbox{Flow span-1*[m^3/s]}}{\mbox{total pulse value*[m^3]}} \ \le \ \frac{\mbox{1000}}{\mbox{2 \times total pulse width [ms]}}$

* In the case of 2 ranges, perform calculations using either flow span-1 or flow span-2, whichever is greater.

▲ Caution on Safety

*Before using this product, be sure to read its instruction manual in advance.

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