



DATA SHEET PHE

This recorder can record up to 6 channels of thermocouples, resistance bulbs and DC voltage/current signals. The adoption of ink jet system makes it possible to record measured data in analog trace and digital color printing (6 colors, max) on a 100mm wide chart paper.

FEATURES

1. Compact size

Depth: 175mm, mass; about 1.2kg (continuous type) Depth: 197mm, mass; about 1.5kg (6-intermittent type) Ideally suited for use with machines and equipments.

- 2. High-quality recording
 - Continuous traces without pen offset are possible by our unique ink jet system.
 - Scales are printed on a chart paper for each channel, eliminating the need for scale plate.
 - 6 different scale on 6 intermittent recording universal input type is available.
- 3. Easy setting of input signals

DC voltage input (5mV span, 50V max.), DC current (4-20mA, 10-50mA), 12 kinds of thermocouples and resistance bulbs (Pt100) are field-settable for each channel.

4. Digital printing

In addition to analog recording of measured data, periodic data printing, measured value list, scale printing, alarm printing, burnout printing, and parameter list are also available.

- 5. Easy Operation
 - A cartridge type recording device is used for easy replacement
 - · Allow to draw out the chart paper while recording.

Recording system

Writing system: Ink jet system, in 6 colors as max.

Chart width: 100mm
Chart length: Z fold 15.08m

Service life of ink (depends on operating conditions):

About 12 months for 1 continuous line recording at 20mm/h of chart speed.

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Input signal setting and change:

Setting and change of input signal between thermocouple, resistance bulb and DC voltage (50mV, 500mV, 5V, 50V range) is possible for each channel by the set-

ting pin in the instrument.

Input range: Input range on each channel is selectable

in INPUT RANGE TABLE with keyboard

operation.

Measurement cycle:

1, 2-continuous: 0.2sec/point 6-intermittent: 30sec/all points

Burnout: When thermocouple or resistance bulb

input is disconnected, the recording is

deflected to 100%.

Input filter: Settable within the range of 0-255sec by

1sec. steps.

Initial set time before delivery is 3 sec.

SPECIFICATIONS

Input system

Input points: 1, 2-continuous recording, 6-intermittent

recording

Input signal: Thermocouple; B, R, S, K, E, J, T, N, W,

L, U, PN

Resistance bulb; Pt100

DC voltage; 50mV, 500mV, 5V, 50V

range

DC current; 4 to 20mA DC, 10 to 50mA

DC (Shunt resistor (option) need to be connected to the

terminal.)

PHE Recording color: 1-continuous: Recording: purple Instantaneous value list: Channel num-Printing: purple ber, measured value, 2-continuous: Recording: industrial unit, lapsed No. 1 channel, red time from the start of No. 2 channel, blue recording Printing: purple Parameter list (set value list): 6-intermittent recording: Input signal, input range, No. 1 channel, orange recording range, unit, No. 2 channel, green alarm, input filter, chart No. 3 channel, purple speed, etc. No. 4 channel, red Scale line printing: Optional scale line by No. 5 channel, black user. No. 6 channel, blue Test pattern: All characters and color pat-Printing: black terns can be printed. Chart speed: 10, 20, 24, 30, 50, 120, 200, 300, 400, [Other printing] 1000, 1200, 1500 mm/h Recording start mark Can be changed by key operation. Chart speed change mark Initial set speed before delivery is 20mm/h (Note) In continuous type, it records data Indicating, key operation system intermittently when the speed exceeds 400mm/h. LED (7 segments), 6 digits, green Indication: Recording cycle: Continuous recording: Indication character: Depend on chart speed 7 segments, alphanumeral [Calculation formula] Character height 10mm, width 5mm 400 Recording cycle (sec) = Contents of indication: chart speed (mm/h) Channel No.: 1 digit (1 to 6) (not faster than 2 seconds.) Measured value: Intermittent recording: 5 digits (including sign for 30 sec/all points. value below 0) Recording range: Selectable on each channel. Temperature: 1 digit below decimal point Industrial unit: Selectable on each channel in max. 7 Voltage/current: characters by ASCII code. Scaling, -9999 is displayed Printing function:[Printing during analog recording] for -10000 and under. [Note] Chart speed of continuous type Status indication: should be slower than 400mm/h Symbolic code as alarm, and that of intermittent type should burnout or carriage failure. be slower than 50mm/h. Measurement display cycle: Channel No. printing: Beside of record-3sec for channel selection, ing line 1sec for data update in the Periodic printing: Channel number, measame channel surement value, unit, Operation key: 3 keys chart speed and lapsed Key lock: soft key lock is available by key time from the start of operation. recording [Note] Print period is automatically fixed on chart speed. Power requirement Scale printing: This print out is effected alternately with periodic Line supply: Specify when ordering printing. Rated voltage [Note] Print interval is automatically fixed 100 to 120VAC or 200 to 240VAC on chart speed. Usable voltage Alarm printing: Channel number, kind of

alarm and lapsed time

from the start of record-

ing when alarm is on or

lapsed time from the

start of recording

off.

starts again.

Burnout printing: Channel number and

[Printing independent of analog recording] [Note] Printing is performed by key operation, while analog recording is interrupted. After completion of the printing, analog recording

85 to 132VAC or 180 to 264VAC Frequency: 50/60Hz Power consumption:

100 to 120VAC or 200 to 240VAC, with-

out option, 13VA or less 100 to 120VAC or 200 to 240VAC, with alarm, 15VA or less

Alarm

Type: Absolute value alarm, high and low Setting: Two levels for each channel (high: 2

g: Two levels for each channel (high: 2 levels, low: 2 levels, or each level at high/

low)

Indication: Alarm level is indicated for each channel

at occurrence of alarm.

Printing: Channel No. alarm level and lapsed time

from the start of recording are printed on

chart paper.

Hysteresis: Approx. 0.2% of recording range Alarm output: See "Optional specifications".

Physical data

Mounting: Panel (may be inclined up to 30° back-

wards from the vertical)

 $\alpha = 90 \text{ to } 60^{\circ}$

Two more records can be mounted side

by side.

Panel thickness: 2 to 30mm

Material: Case: mold Front door frame: mold Finish color: Case: black Front door frame: black

Protective structure:

Front door: IEC IP50

Case size: Bezel 144 x 144mm

Depth 175mm (Continuous type) 195mm Intermittent type)

Cutout 137 x 137mm

External terminals:

Screw terminals (M4 screw)

Mass: Approx. 1.2kg (continuous type)

Approx. 1.5kg (intermittent type)

External terminals: M4 screw

Performance and characteristics

Indication accuracy*1:

Refer to the INPUT RANGE TABLE

Resolution*1:

Thermocouple input: 0.1°C 0.1° F

 $\pm 500 \text{mV} : 100 \mu \text{V}$ $\pm 5 \text{V} : 1 \text{mV}$ $\pm 50 \text{V} : 10 \text{mV}$

DC current : converted value to DC

voltage is guaranteed

Recording accuracy *1:

Indication accuracy \pm (0.2% of reference

range)

Recording resolution:

0.1mm

Chart speed accuracy:

 \pm 0.1% (in case continuous feed of more than 1m. Expansion and contraction of

paper is not included)

Reference junction compensation accuracy:

K, E, J, T, N, L, U, PN: ±0.5°C B, R, S, W: ±1°C 90% response time:

Less than 2sec (continuous type only)

Maximum input voltage:

Thermocouple, resistance bulb and DC voltage (50mV, 500mV range):

± 10V DC or less

DC 5V/50V range: ± 100V DC or less

Input resistance: Thermocouple, 50mV voltage range

 $> 10M\Omega$

5V/50V range: > $1M\Omega$ 500mV range: > $100k\Omega$

Isolation: $100M\Omega$ (between each terminal and

earth at 500V DC) Channel to channel: 500V AC, 1min

Power terminal to ground: 2000V AC,

min

Input terminal to ground: 500V AC,

1min

Power terminal to input terminal:

2000V AC, 1min

Alarm to alarm: 750V AC, 1min (leak current: 5mA or less)

Common mode noise rejection:

120dB (50/60Hz)

Series mode noise rejection:

30dB (50/60Hz)

[Note] *1 Measurement condition:

23±2°C, 65±10%RH, power voltage 100 to 120V, 200 to 240V, frequency 50/60Hz within 1%, warm-up time 30min or more, vertical mounting, and free from the effects of vibration,

noise, etc.

Operating environment

Temperature limits: 0 to 50°C Humidity limits: 20 to 80%RH

(temperature × humidity < 3200)

Mounting position:

Front inclination 0°, rear inclination

30°, left/right inclination 0°

Signal source resistance:

Thermocouple input: $1k\Omega$ or less Resistance bulb input: Less than 10Ω (line resistance of each wire of 3-wires system should be balanced)

Voltago input: Loss than 0.10/

Voltage input: Less than 0.1% of in-

put resistance

Vibration: 10 to 60Hz, 0.2m/s² (0.02G) or less

Shock: None

Memory protection: Non-volatile memory

Optional specifications

Alarm output (DO):

2, 4 or 6 points N.O contact relay (re-

fer to code symbols)

Contact capacity 250V AC/3A

30V DC/3A resistance load.

External control input (DI):

1 point, no-voltage contact input is used for selection of chart speed in 2 steps. Normally, operation is effected at main chart speed.

Sub-speed is selected with contact ON, and main speed with contact OFF. Main/sub speed is set by key operation. When sub-speed is set to 0mm/h, recording start/stop can be selected.

Alarm output unit and external control input unit are required.

Other functions

Printing/recording adjustment:

Make adjustment when characters bend and/or disturbance of record (round trip difference) occur.

Adjustment of zero/span of analog trend record position:

The position of ink cartridge is adjusted for correct recording on zero point (0% point) and span point (100% point) on chart paper.

This adjustment should be made after replacement of ink cartridge or chart paper.

Measured value shift:

Indication or recording value is shifted by adding or subtracting calculation of measured value.

Sub chart speed: This is for selecting chart speed with external control input. It is selected from the following.

> 0, 10, 20, 30, 50, 120, 200, 300, 400, 1000, 1200, 1500mm/h

> Initial set speed before delivery: 20mm/h

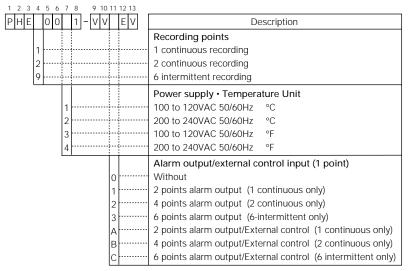
Channel skip:

This is used to stop the operation of unused channel. Skipped channel stops all operations including display and alarm.

Setting recording status at power ON:

Recording can be started again or disabled when power is ON or when power is recovered from failure.

CODE SYMBOLS



Input: Universal (Programmable) Range: Field settable (Programmable)

Note) 1. Initial set before delivery is ;

*Thermocouple K type 0 to 1200°C Shunt resistor (10 Ω ±0.1%) should be ordered separately for current input.

Shunt Resister : Ordering code PHZT1101

Note) Items to specify when ordering except model : PHE □00

1. Code symbols (according to above table)

Recording range (scale) and unit in case of DC voltage and DC current input.

For 2 continuous type, recording range and unit should be specified for each channel 1 and channel 2.

Recording range should be specified with 3 or more effective

exp. 0 to 100, 0.0 to 10.0, 0.00 to 1.00

SCOPE OF DELIVERY

Recorder, panel mounting bracket, accessories (ink cartridge 1 pc, chart paper 1 roll, ink absorption cloth 1 sheet) instruction manual (1 copy, as per code symbols) Note: Ink cartridge is not mounted on the recorder at the time of delivery.

Spare parts

Item	Part No.	Unit of quantity for sale
Ink cartridge	PHZH2002 (1, 2-continuous)	1 pc
	PHZH1002 (6-intermittent)	1 pc
Chart paper (0 to 50, 50 uniform division)	PEX00DL1 - 5000B	1 box (6 charts)

Other (optional items)

Item	Туре	Specification
Shunt resistor	PHZT1101	For 10Ω±0.1%

[Supplement] MAX INPUT RANGE for EACH INPUT SIGNAL

Input typ	ре	°C	°F
Thermocouple	B R S K E J T N W L	400 to 1760 0 to 1760 0 to 1760 -200 to 1370 -200 to 800 -200 to 1100 -200 to 400 0 to 1300 0 to 1760 -200 to 900 -200 to 400	752 to 3200 32 to 3200 32 to 3200 32 to 3200 -328 to 2498 -328 to 1472 -328 to 2012 -328 to 752 32 to 2372 32 to 3200 -328 to 1652 -328 to 752
Resistance bulb	PN Pt 100	0 to 1300 -200 to 600	32 to 2372 -328 to 1112
DC voltage	±50mV ±500mV ±5V ±50V Scaling	-500.0 to 5	in the range of -32767

INPUT RANGE TABLE

<DC voltage, DC current input >

Input range code	±50mV	±500mV	±5V	±50V	1 to 5V	4 to 20mA	10 to 50mA
0	0 to 10	0 to 100	0 to 1	0 to 10	_	_	_
1	0 to 15	0 to 150	0 to 1.5	0 to 15	_	_	_
2	0 to 20	0 to 200	0 to 2	0 to 20	_	_	_
3	0 to 30	0 to 300	0 to 3	0 to 30	_	_	_
4	0 to 50	0 to 500	0 to 5	0 to 50	_	_	_
5	10 to 50	100 to 500	1 to 5	10 to 50	1 to 5	_	100 to 500mV
6	4 to 20	40 to 200	0.4 to 2	4 to 20	_	40 to 200mV	_
7	-50 to 0	-500 to 0	-5 to 0	-50 to 0	_	_	_
Y	-50 to 50	-500 to 500	-5 to 5	-50 to 50	_	_	_

[Note] DC current input is converted into voltage by shunt resistor prior to delivery (shunt resistor: 10Ω). In 4-20mA DC, 40-200mV DC input. In 10-50mA DC, 100-500mV DC input.

INPUT RANGE TABLE

<Thermocouple/resistance bulb input> °C range/marked "○ or ●" can be designated.

Input range code	Input range (°C)	В	R	S	K	Е	J	Т	N	W	L	U	PN	Pt
0	0 to 100					•	•				•			0
1	0 to 200				0	0	0	0	•		0	0	•	0
2	0 to 300				0	0	0	0	0		0	0	0	
3	0 to 400				0	0	0	0	0	•	0	0	0	0
4	0 to 500				0	0	0		0	0	0		0	
5	0 to 600		•		0	0	0		0	0	0		0	
6	0 to 800		•		0	0	0		0	0	0		0	
7	0 to 1000		0	0	0		0		0	0			0	
8	0 to 1200		0	0	0				0	0			0	
9	0 to 1400		0	0						0				
A	0 to 1600		0	0						0				
В	0 to 150				•	0	0	•			0			
С	400 to 1400	0	0	0						0				
D	600 to 1600	0	0	0						0				
E	100 to 300				0	0	0	0	•		0	0	•	
F	200 to 400				0	0	0	0	•		0	0	0	0
G	300 to 600				0	0	0		0	•	0		0	
Н	400 to 800				0	0	0		0	•	0		0	
J	500 to 1000		•	•	0		0		0	0			0	
K	600 to 1200		•	•	0				0	0			0	
L	800 to 1600	0	0	0						0				
M	-50 to 50					•	•				•			
N	-50 to 150				0	0	0	0			0	0		
Р	-200 to 100				0	0	0	0			0	0		
Q	-200 to 500				0	0	0				0			
Y	Maximum range of each	0	0	0	0	0	0	0	0	0	0	0	0	
	input signal													

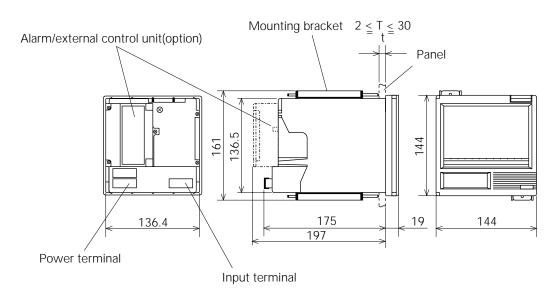
<Thermocouple/resistance bulb input> °F range/marked "○ or ●" can be designated.

Input range code	Input range (°C)	В	R	S	K	Е	J	Т	N	W	L	U	PN	Pt
0	32 to 200					•								0
1	32 to 400				0	0	0	0	•		0	0	•	
2	32 to 600				0	0	0	0	0	•	0	0	0	0
3	32 to 800				0	0	0		0	•	0		0	0
4	32 to 1000				0	0	0		0	0	0		0	0
5	32 to 1200		•	•	0	0	0		0	0	0		0	
6	32 to 1500		0	•	0		0		0	0	0		0	
7	32 to 2000		0	0	0		0		0	0			0	
8	32 to 2400		0	0	0					0				
9	32 to 2500		0	0	0					0				
A	32 to 3000		0	0						0				
В	32 to 300				•	0	•				0	•		
С	500 to 2500		0	0	0					0				
D	1000 to 3000	0	0	0						0				
E	200 to 600				0	0	0	0	•		0	0	0	
F	400 to 800				0	0	0		•		0		0	0
G	600 to 1200				0	0	0		0	•	0		0	
Н	1000 to 1500				0		0		0	•	0		0	
J	1000 to 2000			•	0		0		0	0			0	
K	1000 to 2500	•	0	0	0					0				
L	1500 to 3000	0	0	0						0				
M	-100 to 100					•	•				•			
N	-100 to 300				0	0	0	0			0	0		0
Р	-300 to 200				0	0	0	0			0	0		0
Q	-300 to 1000				0	0	0				0			0
Y	Maximum range of each input signal	0	0	0				0	0	0	0	0	0	0

- [Note] 1. Marked "○" above means ± (0.3%+1digit) Indication accuracy and "●" means ± (1%+1digit) Indication accuracy. This indication accuracy is in % of reference range.
 2. Indication accuracy of K, E, J, T, L, U thermocouple of input range code "P" is ± (0.5%+1digit) between -200°C to -100°C (-300° F to -150° F).
 3. Indication accuracy of K, E, J, L thermocouple of input range code "O" is ± (0.5%+1digit) between -200°C to -100°C (-300° F to -150° F).
 4. Indication accuracy of R, S thermocouple of input range code "7" "8""9""A" is ± (0.5%+1digit) between 0°C to 300°C (32° F to 600° F).

OUTLINE DIAGRAM (Unit:mm)

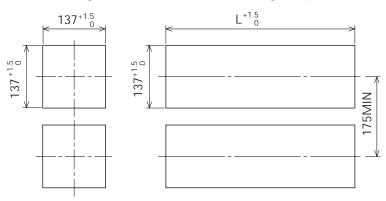
1-continuous type



Panel cutout

When mounting one unit

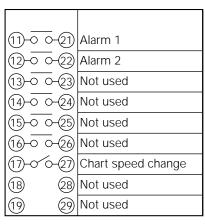
When mounting multiple n unit



No. of units	L ^{+1.5} (mm)
2	282
3	426
4	570
5	714
6	858
7	1002
8	1146
9	1290
10	1434
n	(144 x n) -6

Connection diagram

Alarm/external control unit



Power terminal 100 to 120VAC or 200 to 240VAC 50/60HZ

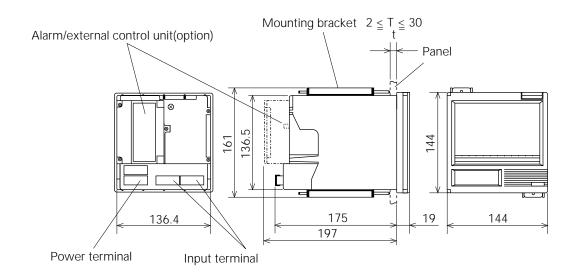


Input terminal



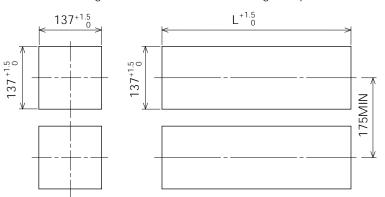
OUTLINE DIAGRAM (Unit:mm)

2-continuous type



Panel cutout

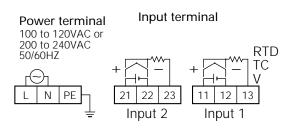
When mounting one unit When mounting multiple n unit



No. of units	L ^{+1.5} (mm)
2	282
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n	(144 x n) - 6

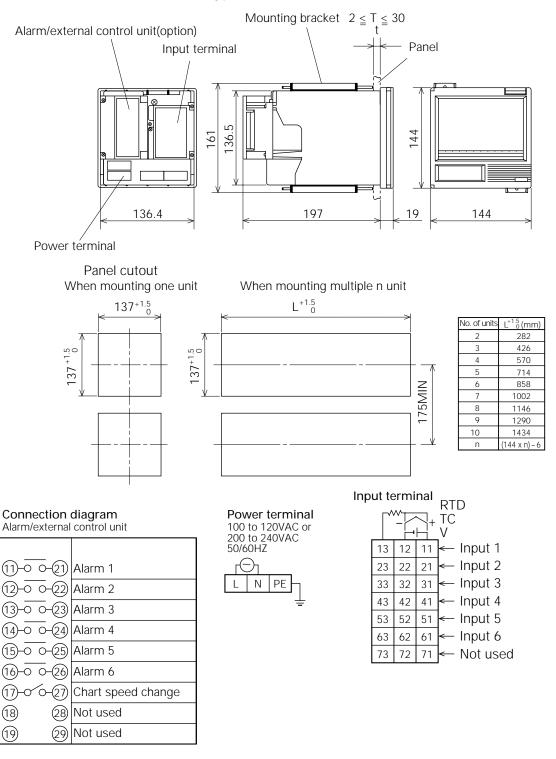
Connection diagram Alarm/external control unit

Additive Aterral control and							
11-0 0-21	Alarm 1						
12-0 0-22	Alarm 2						
13-0 0-23	Alarm 3						
14-0 0-24	Alarm 4						
15-0 0-25	Not used						
16-0 0-26	Not used						
17-0 0-27	Chart speed change						
18 28	Not used						
19 29	Not used						



OUTLINE DIAGRAM (Unit:mm)

6-intermittent type



CE mark

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^{*}The products conform to the requirements of the Electro magnetic compatibility Directive and Low voltage Directive. **\Delta** Caution on safety

^{*}Before using this unit, be sure to read the instruction manual.